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INTERNATIONAL UNION FOR THE PROTECTION OF NEW VARIETIES OF PLANTS GENEVA

Associated Document

to

The General Introduction to the Examination
of Distinctness, Uniformity and Stability and the
Development of Harmonized Descriptions of New Varieties of Plants (document TG/1/3)

DOCUMENT TGP/10

"EXAMINING UNIFORMITY"

Section TGP/10.3.2: Statistical Methods: Offtypes

Document prepared by experts from the United Kingdom, Denmark and Germany

to be considered by the

Technical Working Party on Automation and Computer Programs (TWC), at its twenty-second session to be held at Tsukuba, Japan, from June 14 to 17 June, 2004

Technical Working Party for Vegetables (TWV), at its thirty-eighth session to be held in Seoul, June 7 to 11, 2004

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Technical Working Party for Ornamental Plants and Forest Trees (TWO), at its thirty-seventh Session to be held in Hanover, Germany, July 12 to 16, 2004

SECTION 10.3.2

STATISTICAL METHODS: OFFTYPES

TESTING UNIFORMITY BY OFF-TYPES – FIXED POPULATION STANDARD

SUMMARY

- 1. This section describes the method of assessing uniformity by comparing the number of off-types observed to a fixed population standard. This is of particular use for self-pollinated and vegetatively propagated crops.
- 2. Methods for assessing uniformity using off-types for other types of crop are in development.
- 3. The maximum number of off-types that is acceptable should be chosen so that the probability of rejecting a candidate variety that should meet the crop standard is low. On the other hand the probability of accepting a candidate variety that has many more off-types than the standard of that crop should also be low.
- 4. The methods described here address the problem of choosing the maximum permitted number of off-types for different standards and sample sizes so that the probability of making errors is known and acceptable. The methods involve establishing a standard for the crop in question and then choosing the sample size and the number of off-types that best satisfy the risks that can be tolerated.
- 5. This document also outlines procedures for when more than a single test (more than one year for instance) is done and mentions the possibility of using sequential tests to minimize testing effort.

INTRODUCTION

- 6. When testing for uniformity on the basis of a sample, there will always be some risk of making a wrong decision. The risks can be reduced by increasing the sample size but at a greater cost. The aim of the statistical procedure described here is to achieve an acceptable balance between risks.
- 7. The procedures described below require the user to define an acceptance standard (called the *population standard*) for the crop in question. The methods described then show how to determine the sample size and the maximum number of off-types allowed for various levels of risks.
- 8. The population standard is the maximum percentage of off-types that would be accepted if all individuals of the variety could be examined.

UPOV RECOMMENDATIONS ON THE FIXED POPULATION STANDARD METHOD OF ASSESSING UNIFORMITY BY NUMBER OF OFF-TYPES

- 9. This method is recommended for use in assessing the uniformity by number of off-types with a fixed population standard.
- 10. The sample size and acceptable number of off-types employed depend on the crop. Recommended sample sizes and acceptable numbers of off-types for different crops are given in the Annex to TGP/10.3.

ERRORS IN TESTING FOR OFF-TYPES

- 11. As mentioned, there will be some risk of making wrong decisions. Two types of error exist:
 - (a) Declaring that the variety lacks uniformity when it in fact meets the standard for the crop. This is known as "type I error."
 - (b) Declaring that the variety is uniform when it in fact does not meet the standard for the crop. This is known as "type II error."
- 12. The types of error can be summarized in the following table:

	Decision made on variety			
True state of the variety	Acceptance as uniform	Rejection as non-uniform		
uniform	correctly accepted	type I error		
heterogeneous	type II error	correctly rejected		

13. The probability of correctly accepting a uniform variety is called the acceptance probability and is linked to the probability of type I error by the relation:

- 14. The probability of type II error depends on "how heterogeneous" the candidate variety is. If it is much more heterogeneous than the population standard then the probability of type II error will be small and we will have a small probability of accepting such a variety. If, on the other hand, the candidate variety is only slightly more heterogeneous than the standard, we will have a large probability of type II error. The probability of acceptance will approach the acceptance probability for a variety with a level of uniformity near to the population standard.
- 15. Because the probability of type II error is not fixed but depends on "how heterogeneous" the candidate variety is, this probability can be calculated for different degrees of heterogeneity. This document gives probabilities of type II error for three degrees of heterogeneity: 2, 5 and 10 times the population standard.

[&]quot;Acceptance probability" + "probability of type I error" = 100%

- 16. In general, the probability of making errors will be decreased by increasing the sample size and increased by decreasing the sample size.
- 17. For a given sample size, the balance between the probabilities of making type I and type II errors may be altered by changing the number of off-types allowed.
- 18. If the number of off-types allowed is increased, the probability of type I error is decreased but the probability of type II error is increased. On the other hand, if the number of off-types allowed is decreased, the probability of type I errors is increased while the probability of type II errors is decreased.
- 19. By allowing a very high number of off-types it will be possible to make the probability of type I errors very low (or almost zero). However, the probability of making type II errors will now become (unacceptably) high. If only a very low number of off-types are allowed, the result will be a small probability of type II errors and an (unacceptably) high probability of type I errors. This will be illustrated by examples.

EXAMPLES

Example 1

20. From experience, a reasonable standard for the crop in question is found to be 1%. So the population standard is 1%. Assume also that a single test with a maximum of 60 plants is done. From tables 4, 10 and 16 (chosen to give a range of target acceptance probabilities), the following schemes are found:

Scheme	Sample size	Target acceptance probability*	Maximum number of off-types
a	60	90%	2
b	53	90%	1
c	60	95%	2
d	60	99%	3

21. From the figures 4, 10 and 16, the following probabilities are obtained for the type I error and type II error for different percentages of off-types (denoted by P_2 , P_5 and P_{10} for 2, 5 and 10 times the population standard).

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^{*} See paragraph 54

Scheme	Sample size	Maximum number of off-types	Probabilities of error (%)			
			Type I Type II			
				$P_2 = 2\%$	$P_5 = 5\%$	$P_{10} = 10\%$
a	60	2	2	88	42	5
b	53	1	10	71	25	3
c	60	2	2	88	42	5
d	60	3	0.3	97	65	14

22. The table lists four different schemes and they should be examined to see if one of them is appropriate to use. (Schemes a and c are identical since there is no scheme for a sample size of 60 with a probability of type I error between 5 and 10%). If it is decided to ensure that the probability of a type I error should be very small (scheme d) then the probability of the type II error becomes very large (97, 65 and 14%) for a variety with 2, 5 and 10% of off-types, respectively. The best balance between the probabilities of making the two types of error seems to be obtained by allowing one off-type in a sample of 53 plants (scheme b).

Example 2

- 23. In this example, a crop is considered where the population standard is set to 2% and the number of plants available for examination is only 6.
- 24. Using the tables and the figures 3, 9 and 15, the following schemes a-d are found:

Sche- me	Sample size	Acceptance probability	Maximum number of off-types	Probability of error (%)			
				Type II Type II			
					$P_2 = 4\%$	$P_5 = 10\%$	$P_{10} = 20\%$
a	6	90	1	0.6	98	89	66
b	5	90	0	10	82	59	33
c	6	95	1	0.6	98	89	66
d	6	99	1	0.6	98	89	66
e	6		0	11	78	53	26

25. Scheme e of the table is found by applying the formulas (1) and (2) shown in paragraph 46(f) of this document.

- 26. This example illustrates the difficulties encountered when the sample size is very low. The probability of erroneously accepting a heterogeneous variety (a type II error) is large for all the possible situations. Even when all five plants must be uniform for a variety to be accepted (scheme b), the probability of accepting a variety with 20% of off-types is still 33%.
- 27. It should be noted that a scheme where all six plants must be uniform (scheme e) gives slightly smaller probabilities of type II errors, but now the probability of the type I error has increased to 11%.
- 28. However, scheme e may be considered the best option when only six plants are available in a single test for a crop where the population standard has been set to 2%.

Example 3

- 29. In this example we reconsider the situation in example 1 but assume that data are available for two years. So the population standard is 1% and the sample size is 120 plants (60 plants in each of two years).
- 30. The following schemes and probabilities are obtained from the tables and figures 4, 10 and 16:

Sche- me	Sample size	Acceptance probability	Maximum number of off-types	Probability of error (%)			
				Type I Type II			
					$P_2 = 2\%$	$P_5 = 5\%$	$P_{10} = 10\%$
a	120	90	3	3	78	15	<0.1
b	110	90	2	10	62	8	<0.1
c	120	95	3	3	78	15	<0.1
d	120	99	4	0.7	91	28	1

- 31. Here the best balance between the probabilities of making the two types of error is obtained by scheme c, i.e. to accept after two years a total of three off-types among the 120 plants examined.
- 32. Alternatively a two-stage testing procedure may be set up. Such a procedure can be found for this case by using formulae (3) and (4) later in paragraph 50.

33. The following schemes can be obtained:

Scheme	Sample size	Acceptance probability	Largest number for acceptance after year 1	Largest number before reject in year 1	Largest number to accept after 2 years
e	60	90	can never accept	2	3
f	60	95	can never accept	2	3
g	60	99	can never accept	3	4
h	58	90	1	2	2

34. Using the formulas (3), (4) and (5) (see paragraph 50) the following probabilities of errors are obtained:

Scheme		Probability of error (%)			
	Type I	Type II			of testing in a second
		$P_2 = 2\%$ $P_5 = 5\%$ $P_{10} = 10\%$		year	
e	4	75	13	0.1	100
f	4	75	13	0.1	100
g	1	90	27	0.5	100
h	10	62	9	0.3	36

- 35. Schemes e and f (which are identical) result in a probability of 4% for rejecting a uniform variety (type I error) and a probability of 13% for accepting a variety with 5% off-types (type II error). The decision is:
 - Never accept the variety after 1 year
 - More than 2 off-types in year 1: reject the variety and stop testing
 - Between and including 0 and 2 off types in year 1: do a second year test
 - At most 3 off-types after 2 years: accept the variety
 - More than 3 off-types after 2 years: reject the variety
- 36. Alternatively, scheme h may be chosen but scheme g seems to have a too large probability of type II errors compared with the probability of type I error.
- 37. Scheme h has the advantage of often allowing a final decision to be taken after the first test (year) but, as a consequence, there is a higher probability of a type I error.

Example 4

38. In this example, we assume that the population standard is 3% and that we have 8 plants available in each of two years.

39. From the tables and figures 2, 8 and 14, we have:

Sche-	Sample size	Acceptance	Maximum	P	robability o	of error (%))
me		probability	number of off-types	Type I		Type II	
					$P_2 = 6\%$	$P_5 = 15\%$	$P_{10} = 30\%$
a	16	90	1	8	78	28	3
b	16	95	2	1	93	56	10
c	16	99	3	0.1	99	79	25

40. Here the best balance between the probabilities of making the two types of error is obtained by scheme a.

INTRODUCTION TO THE TABLES AND FIGURES

- 41. In the TABLES AND FIGURES section, there are 21 table and figure pairs corresponding to different combinations of population standard and acceptance probability. These are design to be applied to a single off-type test. An overview of the tables and the figures are given in table A.
- 42. Each table shows the maximum numbers of off-types (k) with the corresponding ranges in sample sizes (n) for the given population standard and acceptance probability. For example, in table 1 (population standard 5%, acceptance probability \geq 90%), for a maximum set at 2 off-types, the corresponding sample size (n) is in the range from 11 to 22. Likewise, if the maximum number of off-types (k) is 10, the corresponding sample size (n) to be used should be in the range 126 to 141.
- 43. For small sample sizes, the same information is shown graphically in the corresponding figures (figures (1 to 21). These show the actual risk of rejecting a uniform variety and the probability of accepting a variety with a true proportion of off-types 2 times (2P), 5 times (5P) and 10 times (10P) greater than the population standard. (To ease the reading of the figure, lines connect the risks for the individual sample sizes, although the probability can only be calculated for each individual sample size).

Table A. Overview of table and figure 1 to 18.

Population standard %	Acceptance probability %	See table and figure no.
10	>90	19
10	>95	20
10	>99	21
5	>90	1
5	>95	7
5	>99	13
3	>90	2
3	>95	8
3	>99	14
2	>90	3
2	>95	9
2	>99	15
1	>90	4
1	>95	10
1	>99	16
0.5	>90	5
0.5	>95	11
0.5	>99	17
0.1	>90	6
0.1	>95	12
0.1	>99	18

- 44. When using the tables the following procedure is suggested:
 - (a) Choose the relevant population standard.
 - (b) Write down the different relevant decision schemes (combinations of sample size and maximum number of off-types), with the probabilities of type I and type II errors read from the figures.
 - (c) Choose the decision scheme with the best balance between the probabilities of errors.
- 45. The use of the tables and figures is illustrated in the example section.

DETAILED DESCRIPTION OF THE METHOD FOR ONE SINGLE TEST

- 46. The mathematical calculations are based on the binomial distribution and it is common to use the following terms:
 - (a) The percentage of off-types to be accepted in a particular case is called the "population standard" and symbolized by the letter P.
 - (b) The "acceptance probability" is the probability of accepting a variety with P% of off-types. However, because the number of off-types is discrete, the actual probability of accepting a uniform variety varies with sample size but will always be greater than or equal to the "acceptance probability." The acceptance probability is usually denoted by 100α , where α is the percent probability of rejecting a variety with P% of off-types (i.e. type I error probability). In practice, many varieties will have less than P% off-types and hence the type I error will in fact be less than α for such varieties.
 - (c) The number of plants examined in a random sample is called the sample size and denoted by n.
 - (d) The maximum number of off-types tolerated in a random sample of size n is denoted by k.
 - (e) The probability of accepting a variety with more than P% off-types, say P_q % of off-types, is denoted by the letter β or by β_q .
 - (f) The mathematical formulae for calculating the probabilities are:

$$\alpha = 100 - 100 \sum_{i=0}^{k} {n \choose i} P^{i} (1-P)^{n-i}$$
 (1)

$$\beta_{q} = 100 \sum_{i=0}^{k} {n \choose i} P_{q}^{i} (1 - P_{q})^{n-i}$$
 (2)

P and P_q are expressed here as proportions, i.e. percents divided by 100.

MORE THAN ONE SINGLE TEST (YEAR)

- 47. Often a candidate variety is grown in two (or three years). The question then arises of how to combine the uniformity information from the individual years. Two methods will be described:
 - (a) Make the decision after two (or three) years based on the total number of plants examined and the total number of off-types recorded. (A combined test).
 - (b) Use the result of the first year to see if the data suggests a clear decision (reject or accept). If the decision is not clear then proceed with the second year and decide after the second year. (A two-stage test).
- 48. However, there are some alternatives (e.g. a decision may be made in each year and a final decision may be reached by rejecting the candidate variety if it shows too many off-types in both (or two out of three years)). Also there are complications when more than one single year test is done. It is therefore suggested that a statistician should be consulted when two (or more) year tests have to be used.

DETAILED DESCRIPTION OF THE METHODS FOR MORE THAN ONE SINGLE TEST

Combined Test

49. The sample size in test i is n_i . So after the last test we have the total sample size $n = \sum n_i$. A decision scheme is set in exactly the same way as if this total sample size had been obtained in a single test. Thus, the total number of off-types recorded through the tests is compared with the maximum number of off-types allowed by the chosen decision scheme.

Two-stage Test

50. The method for a two-year test may be described as follows: In the first year take a sample of size n. Reject the candidate variety if more than r_1 off-types are recorded and accept the candidate variety if less than a_1 off-types are recorded. Otherwise, proceed to the second year and take a sample of size n (as in the first year) and reject the candidate variety if the total number of off-types recorded in the two years' test is greater than r. Otherwise, accept the candidate variety. The final risks and the expected sample size in such a procedure may be calculated as follows:

$$\alpha = P(K_1 > r_1) + P(K_1 + K_2 > r \mid K_1)$$

= $P(K_1 > r_1) + P(K_2 > r - K_1 \mid K_1)$

$$= \sum_{i=r_1+1}^{n} {n \choose i} P^{i} (1-P)^{n-i} + \sum_{i=\alpha_1}^{r_1} {n \choose i} P^{i} (1-P)^{n-i} \sum_{j=r-i+1}^{n} {n \choose i} P^{j} (1-P)^{n-j}$$
(3)

$$\beta_{q} = P(K_{1} < \alpha_{1}) + P(K_{1} + K_{2} \le r \mid K_{1})$$

= $P(K_{1} < \alpha_{1}) + P(K_{2} \le r - K_{1} \mid K_{1})$

$$=\sum_{i=0}^{\alpha_{1}-1} {n \choose i} P_{q}^{i} (1-P_{q})^{n-i} + \sum_{i=\alpha_{1}}^{r_{1}} {n \choose i} P_{q}^{i} (1-P_{q})^{n-i} \sum_{j=0}^{r-i} {n \choose i} P_{q}^{j} (1-P_{q})^{n-j}$$
(4)

$$n_{e} = n \left(1 + \sum_{i=\alpha_{1}}^{r_{1}} {n \choose i} P^{i} (1 - P)^{n-i} \right)$$
 (5)

where

P = population standard

 α = probability of actual type I error for P

 β_q = probability of actual type II error for q P

 n_e = expected sample size

r₁, a₁ and r are decision-parameters

 $P_q = q$ times population standard = q P

 K_1 and K_2 are the numbers of off-types found in years 1 and 2 respectively.

- 51. The decision parameters, a_1 , r_1 and r_2 , may be chosen according to the following criteria:
 - (a) α must be less than α_0 , where α_0 is the maximum type I error, i.e. α_0 is 100 minus the required acceptance probability
 - (b) β_q (for q=5) should be as small as possible but not smaller than α_0
 - (c) if β_q (for q=5) < α_0 n_e should be as small as possible.
- 52. However, other strategies are available. No tables/figures are produced here as there may be several different decision schemes that satisfy a certain set of risks. It is suggested that a statistician should be consulted if a 2-stage test (or any other sequential tests) is required.

SEQUENTIAL TESTS

53. The two-stage test mentioned above is a type of sequential test where the result of the first stage determines whether the test needs to be continued for a second stage. Other types of sequential tests may also be applicable. It may be relevant to consider such tests when the practical work allows analyses of off-types to be carried out at certain stages of the examination. The decision schemes for such methods can be set up in many different ways and it is suggested that a statistician should be consulted when sequential methods are to be used.

NOTE ON TYPE I AND TYPE II ERRORS

54. Because the number of off-types is discrete, we cannot in general obtain type I-errors that are nice pre-selected figures. The scheme a of example 2 with 6 plants above showed that we could not obtain an α of 10% - our actual α became 0.6%. Increasing the sample size will result in varying α and β values. Figure 3 - as an example - shows that α gets closer to its nominal values at certain sample sizes and that this is also the sample size where β is relatively small. It is also seen that increasing the sample size for fixed acceptance probability is not always advantageous. For instance a sample size of five gives $\alpha = 10\%$ and $\beta_2 = 82\%$ whereas a sample size of six gives $\alpha = 0.6\%$ and $\beta_2 = 98\%$. It appears that the sample sizes, which give α -values in close agreement with the acceptance probability are the largest in the range of sample sizes with a specified maximum number of off-types. Thus, the smallest sample sizes in the range of sample sizes with a given maximum number of off-types should be avoided.

DEFINITION OF STATISTICAL TERMS AND SYMBOLS

55. The statistical terms and symbols used have the following definitions:

Population standard. The percentage of off-types to be accepted if all the individuals of a variety could be examined. The population standard is fixed for the crop in question and is based on experience.

Acceptance probability. The probability of accepting a uniform variety with P% of off-types. Here P is population standard. However, note that the actual probability of accepting a uniform variety will always be greater than or equal to the acceptance probability in the heading of the table and figures. The probability of accepting a uniform variety and the probability of a type I error sum to 100%. For example, if the type I error probability is 4%, then the probability of accepting a uniform variety is 100 - 4 = 96%, see e.g. figure 1 for n=50). The type I error is indicated on the graph in the figures by the sawtooth peaks between 0 and the upper limit of type I error (for instance 10 on figure 1). The decision schemes are defined so that the actual probability of accepting a uniform variety is always greater than or equal to the acceptance probability in the heading of the table.

Type I error: The error of rejecting a uniform variety.

Type II error: The error of accepting a variety that is too heterogeneous.

P Population standard

 P_q The assumed true percentage of off-types in a heterogeneous variety. $P_q = q P$.

In the present document q is equal to 2, 5 or 10. These are only 3 examples to help the visualization of type II errors. The actual percentage of off-types in a variety may take any value. For instance we may examine different varieties which in fact may have respectively 1.6%, 3.8%, 0.2%, ... of off-types.

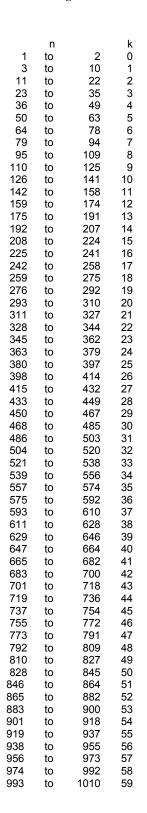
n Sample size α Probability of type I error

k Maximum number of off-types allowed β Probability of type II error

TABLES AND FIGURES

Table and figure 1:

Population Standard = 5% Acceptance Probability ≥90% n=sample size, k=maximum number of off-types



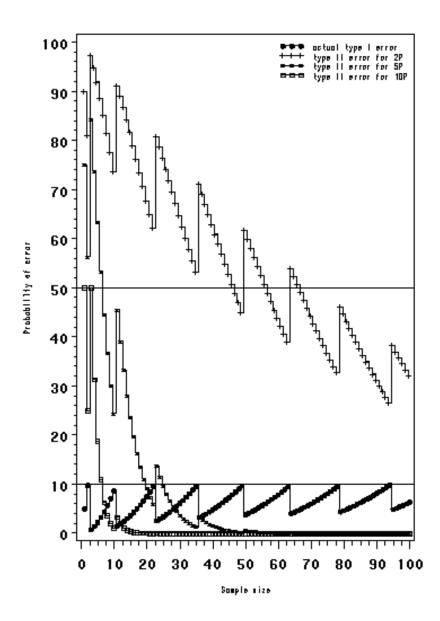
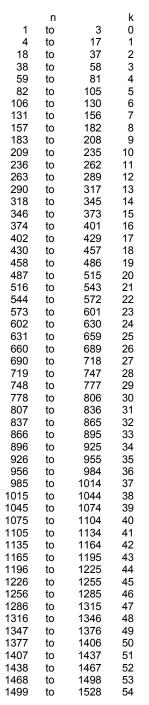


Table and figure 2: Population Standard = 3%
Acceptance Probability ≥90%
n=sample size, k=maximum number of off-types



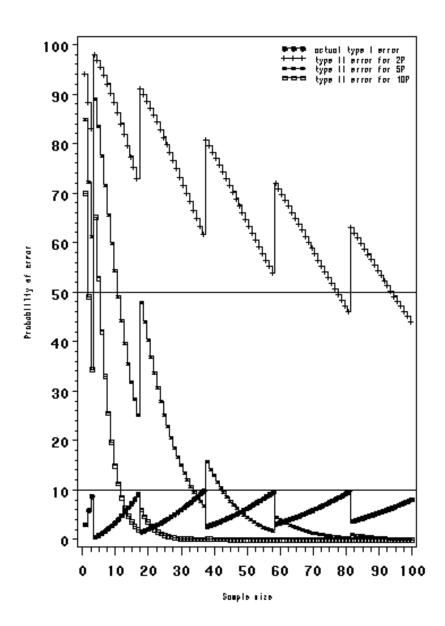


Table and figure 3: Population Standard = 2%
Acceptance Probability ≥90%
n=sample size, k=maximum number of off-types

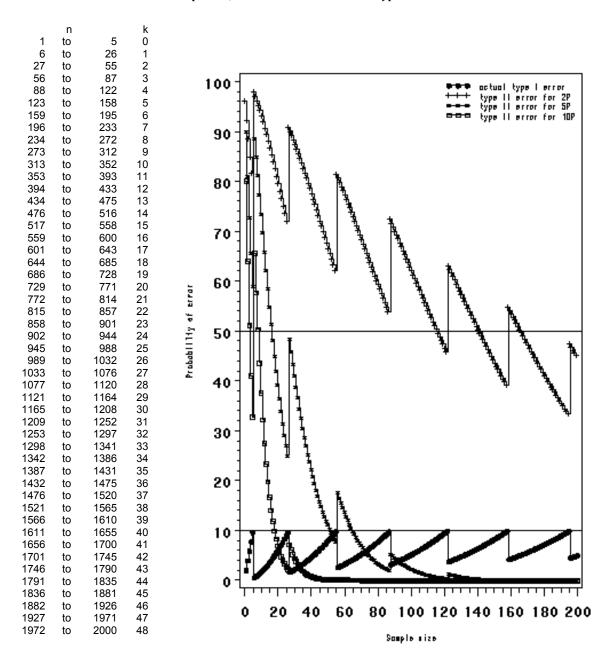


Table and figure 4: Population Standard = 1%
Acceptance Probability ≥90%
n=sample size, k=maximum number of off-types

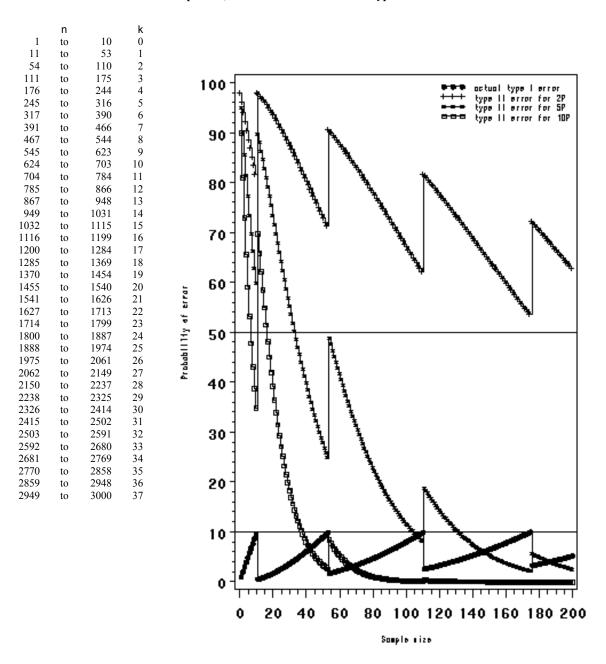
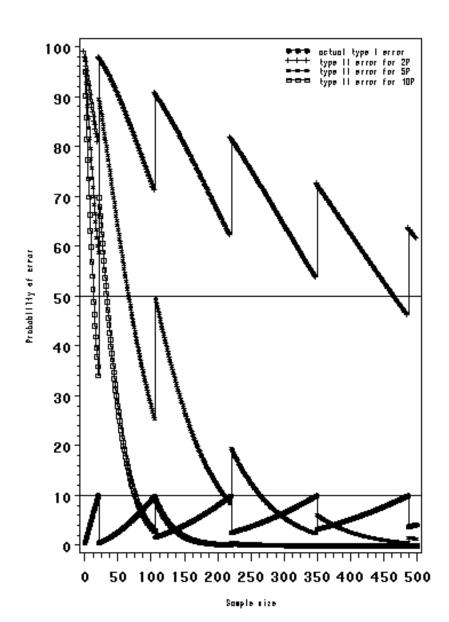


Table and figure 5: Population Standard = .5%
Acceptance Probability ≥90%
n=sample size, k=maximum number of off-types

	n		k
1	to	21	0
22	to	106	1
107	to	220	2
221	to	349	3
350	to	487	4
488	to	631	5
632	to	780	6
781	to	932	7
933	to	1087	8
1088	to	1245	9
1246	to	1405	10
1406	to	1567	11
1568	to	1730	12
1731	to	1895	13
1896	to	2061	14
2062	to	2228	15
2229	to	2397	16
2398	to	2566	17
2567	to	2736	18
2737	to	2907	19
2908	to	3000	20



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Table and figure 6: Population Standard = .1%
Acceptance Probability ≥90%
n=sample size, k=maximum number of off-types

	n		k
1	to	105	0
106	to	532	1
533	to	1102	2
1103	to	1745	3
1746	to	2433	4
2434	to	3000	5

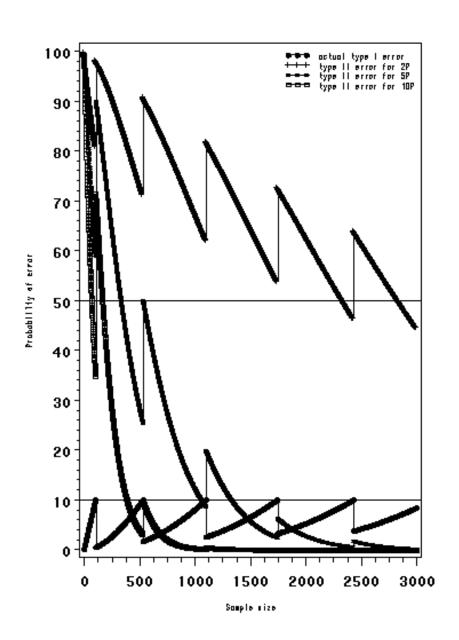


Table and figure 7: Population Standard = 5% Acceptance Probability ≥95% n=sample size, k=maximum number of off-types

to

to

to

to

962

980

998

59

60

61

945

963

981

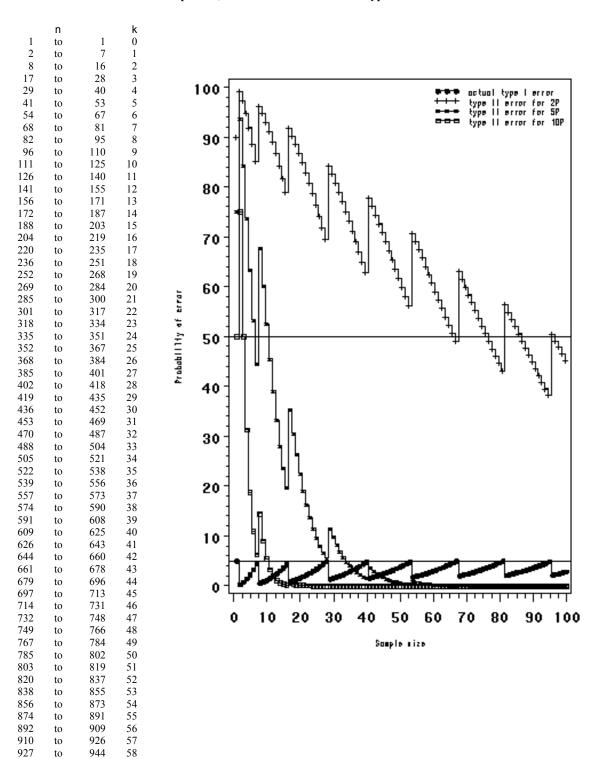
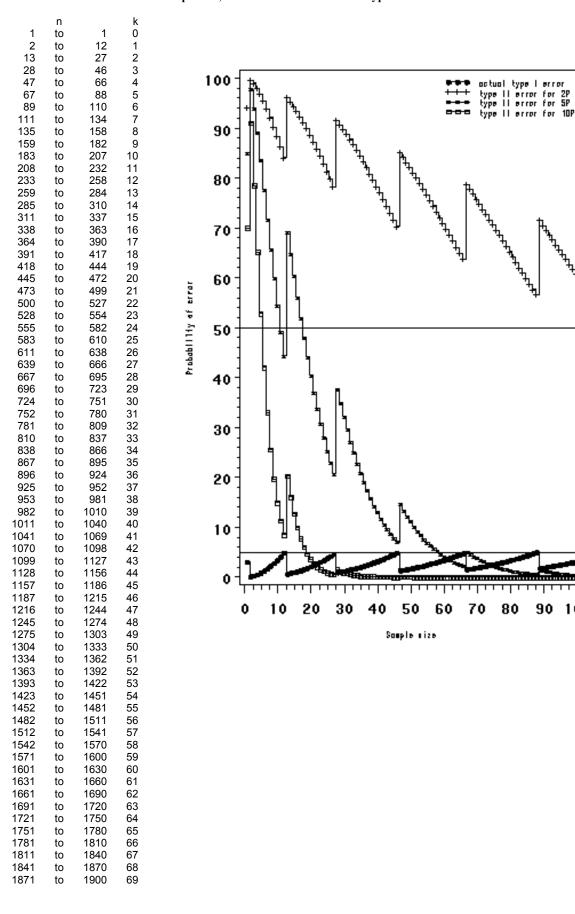


Table and figure 8: Population Standard = 3%Acceptance Probability ≥95% n=sample size, k=maximum number of off-types



90

100

Table and figure 9: Population Standard = 2% Acceptance Probability ≥95% n=sample size, k=maximum number of off-types

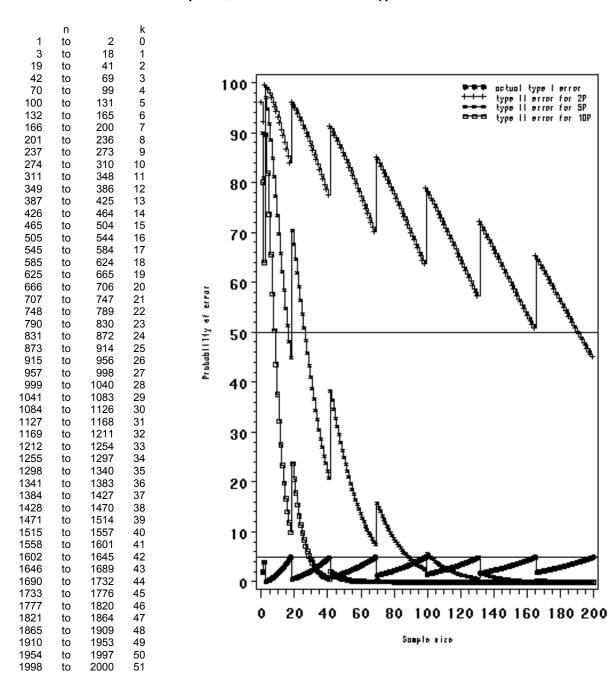


Table and figure 10: Population Standard = 1%

Acceptance Probability ≥95%

n=sample size, k=maximum number of off-types

	n		k
1	to	5	0
6	to	35	1
36	to	82	2
83	to	137	3
138	to	198	4
199	to	262	5
263	to	329	6
330	to	399	7
400	to	471	8
472	to	544	9
545	to	618	10
619	to	694	11
695	to	771	12
772		848	13
849	to	927	14
928	to	1006	15
	to		
1007	to	1085	16
1086	to	1166	17
1167	to	1246	18
1247	to	1328	19
1329	to	1410	20
1411	to	1492	21
1493	to	1575	22
1576	to	1658	23
1659	to	1741	24
1742	to	1825	25
1826	to	1909	26
1910	to	1993	27
1994	to	2078	28
2079	to	2163	29
2164	to	2248	30
2249	to	2333	31
2334	to	2419	32
2420	to	2505	33
2506	to	2591	34
2592	to	2677	35
2678	to	2763	36
2764	to	2850	37
2851	to	2937	38
2938	to	3000	39

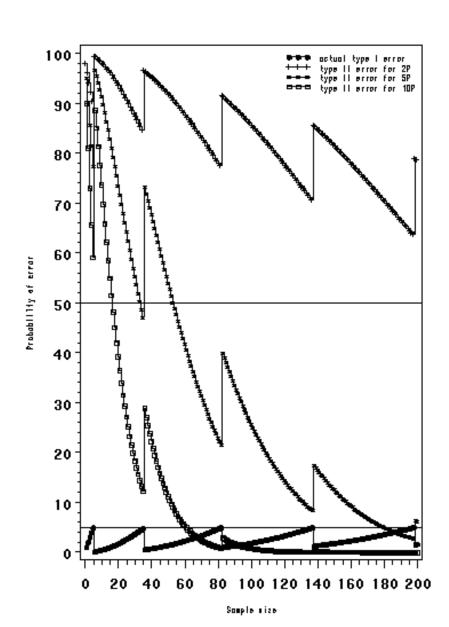


Table and figure 11: Population Standard = .5%
Acceptance Probability ≥95%
n=sample size, k=maximum number of off-types

	n		k
1	to	10	0
11	to	71	1
72	to	164	2
165	to	274	3
275	to	395	4
396	to	523	5
524	to	658	6
659	to	797	7
798	to	940	8
941	to	1086	9
1087	to	1235	10
1236	to	1386	11
1387	to	1540	12
1541	to	1695	13
1696	to	1851	14
1852	to	2009	15
2010	to	2169	16
2170	to	2329	17
2330	to	2491	18
2492	to	2653	19
2654	to	2817	20
2818	to	2981	21
2982	to	3000	22

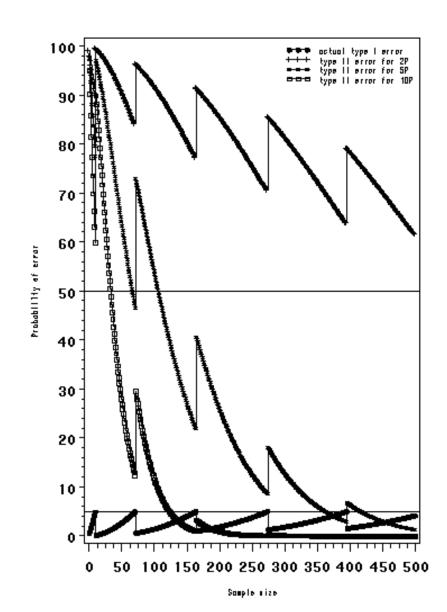
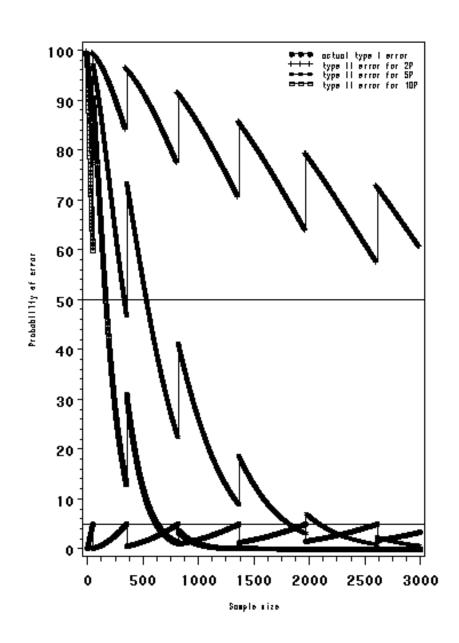


Table and figure 12: Population Standard = .1%
Acceptance Probability ≥95%
n=sample size, k=maximum number off-types

	n		k
1	to	51	0
52	to	355	1
356	to	818	2
819	to	1367	3
1368	to	1971	4
1972	to	2614	5
2615	to	3000	6



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Table and figure 13: Population Standard = 5%Acceptance Probability ≥99% n=sample size, k=maximum number of off-types

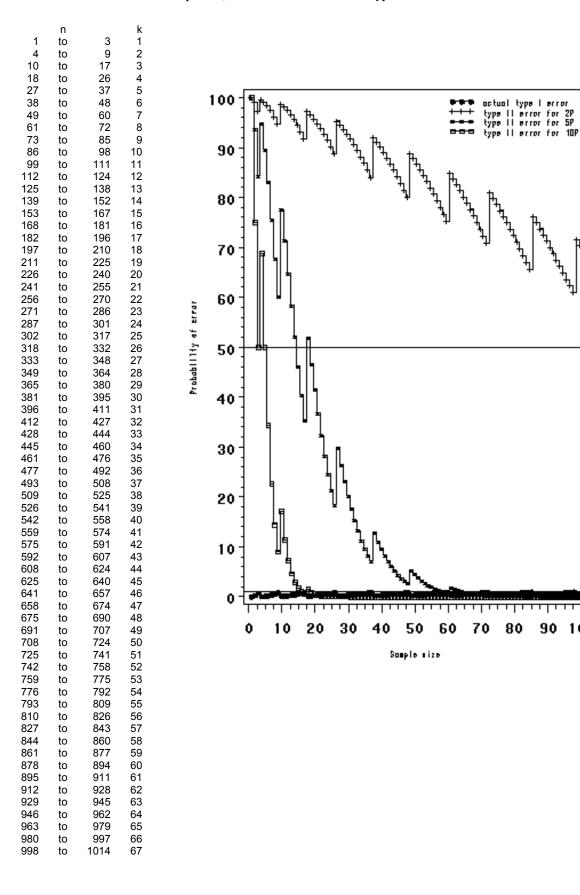


Table and figure 14: Population Standard = 3%
Acceptance Probability ≥99%
n=sample size, k=maximum number of off-types

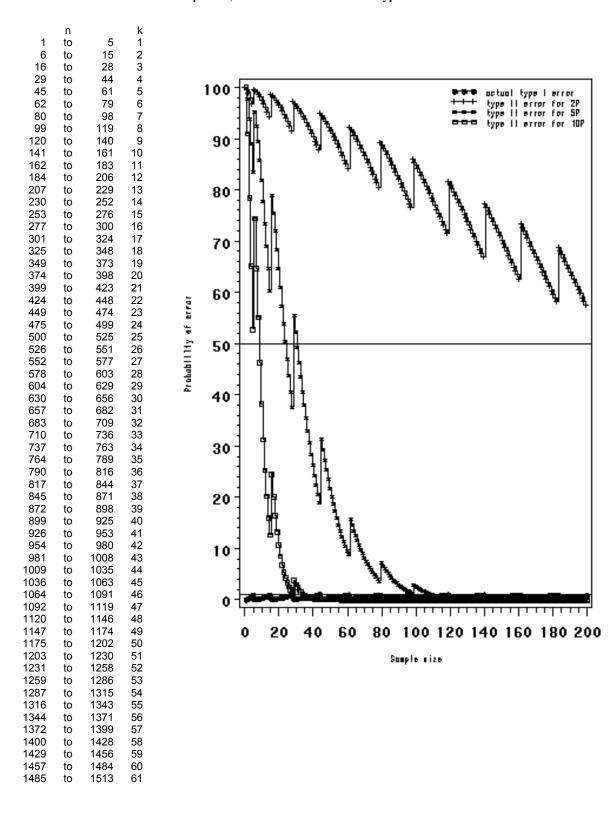


Table and figure 15: Population Standard = 2%
Acceptance Probability ≥99%
n=sample size, k=maximum number of off-types

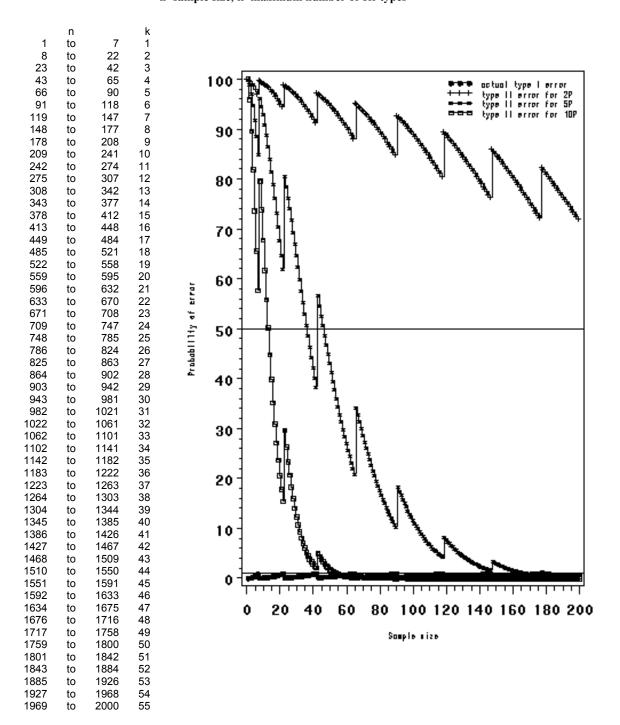


Table and figure 16: Population Standard = 1%
Acceptance Probability ≥99%
n=sample size, k=maximum number of off-types

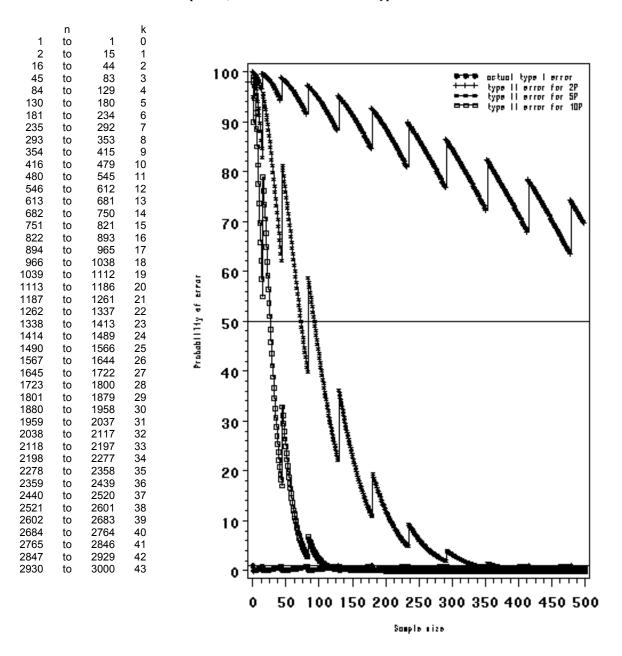
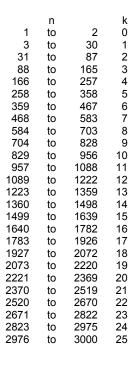


Table and figure 17: Population Standard = .5%
Acceptance Probability ≥99%
n=sample size, k=maximum number of off-types



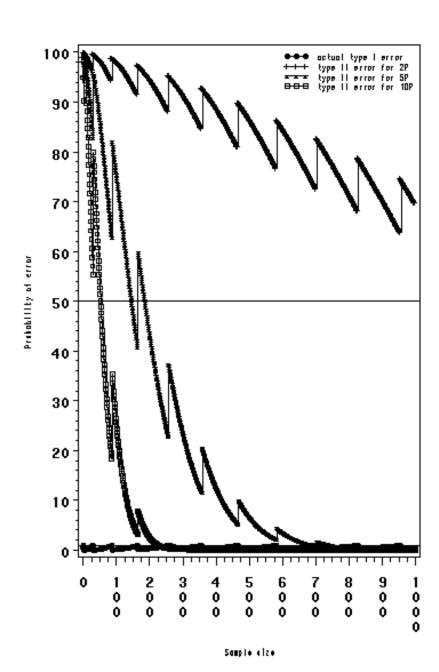


Table and figure 18: Population Standard = .1%
Acceptance Probability ≥99%
n=sample size, k=maximum number of off-types

	n		k
1	to	10	0
11	to	148	1
149	to	436	2
437	to	824	3
825	to	1280	4
1281	to	1786	5
1787	to	2332	6
2333	to	2908	7
2909	to	3000	8

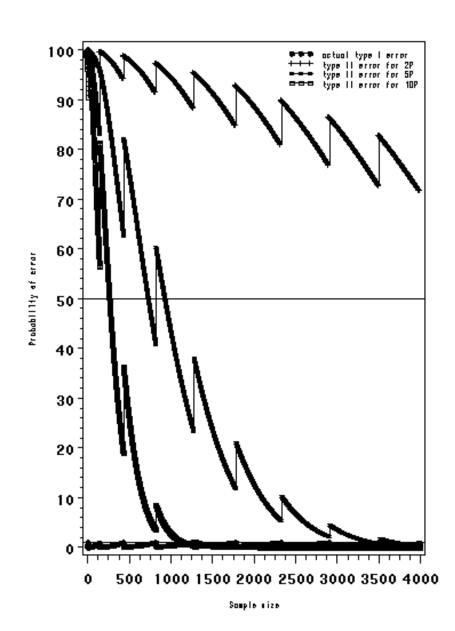
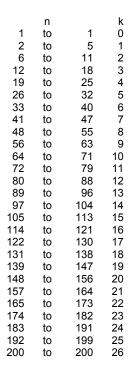


Table and figure 19: Population Standard = 10%
Acceptance Probability ≥ 90%
n=sample size, k=maximum number of off-types



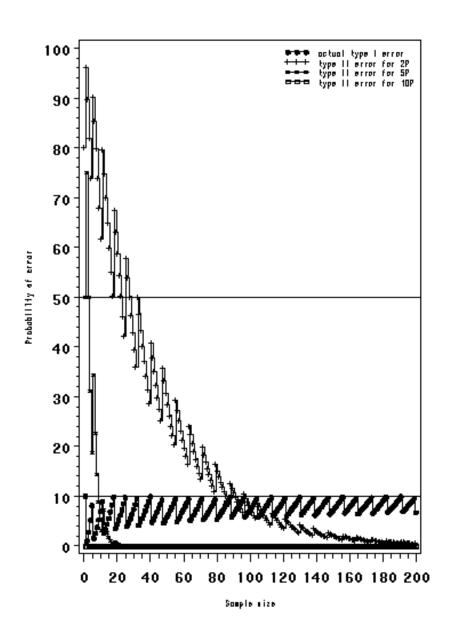
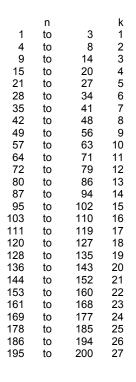


Table and figure 20: Population Standard = 10%
Acceptance Probability ≥ 95%
n=sample size, k=maximum number of off-types



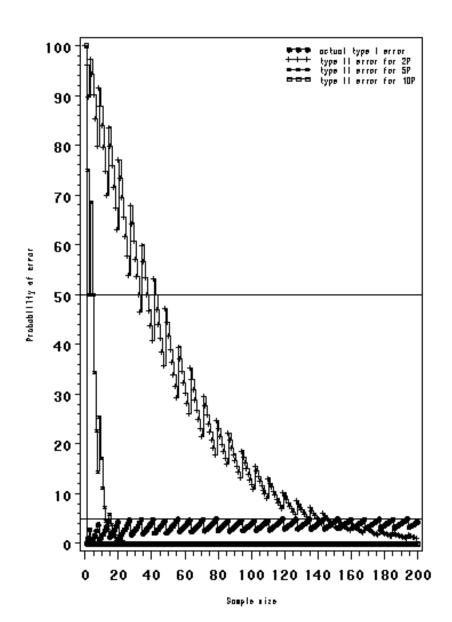
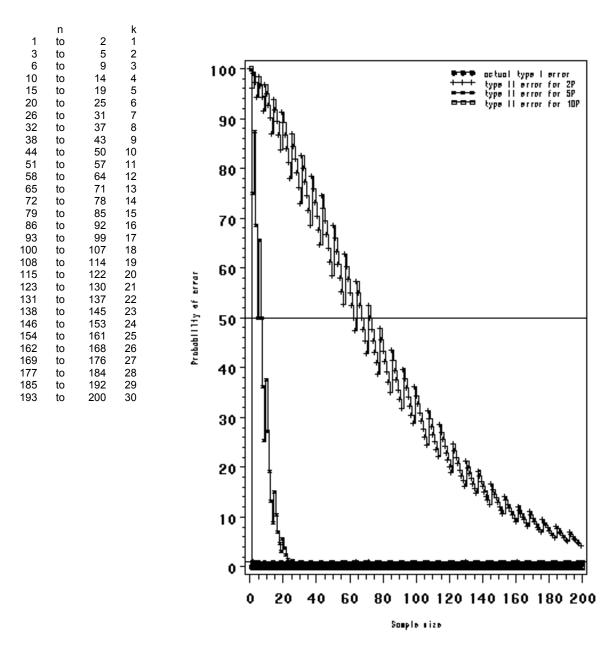


Table and figure 21 : Population Standard = 10%
Acceptance Probability ≥ 99%
n=sample size, k=maximum number of off-types



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